



- 1. **LOCK PIN (PART NO: M02673G)**
MATERIAL: STAINLESS STEEL 316
1 OFF FOR EACH COVER
- 2. **SPRING**
MATERIAL: STAINLESS STEEL
1 OFF FOR EACH COVER
OUTSIDE DIA: 13.2MM
INSIDE DIA: 10.4MM
10 COILS / MATERIAL DIA: 1.4MM
PITCH: 2.5MM / FREE LENGTH: 27.4MM
- 3. **SPRING PIN**
MATERIAL: ZINC PLATED / DIA: M4, LENGTH: 16
1 OFF FOR EACH COVER
BLACKWOODS (PART NO: 0132 5506)
- 4. **DISC LOCK VIBRATION PROOF WASHERS (S/C: 2077881)**
MATERIAL: ZINC PLATED / DIA: 12,
2 SETS OFF
BLACKWOODS (PART NO: 0440 4162)

LOCK BOLT (Pt No: M02673D)
STOCK CODE: 2077881
MATERIAL: STAINLESS STL 316
2 OFF FOR EACH COVER
ALL SURFACES $\sqrt{3.2}$

5. **M12 NYLOC NUTS (S/C: 2077881)**
MATERIAL: ZINC PLATED, 2 OFF
BLACKWOODS (PART NO: 0209 3604)

6 DRAWING UPDATED TO SOLIDWORK FORMAT		5/3/12	C.Y.L.	<i>[Signature]</i>	<i>[Signature]</i>			GENERAL TOLERANCES: LINEAR <1000 ± 0.5mm >1000 ± 3mm RADIAL <500 ± 0.25mm >500 ± 1.5mm ANGULAR ± 30'		 SIGNALS Chief Engineer's Division EDMS: SG0350557	TITLE ASSOCIATED COMPONENTS WITH PROTECTION COVERS USED ON INBEARER IN AIR MOTOR OR 84M MACHINE LAYOUTS								
1-5 LENGTH OF LOCK PIN CHANGED 64(70). DISTANCE OF HOLE IS 14(20). DIMENSION IN BRACKET USED FOR M02673E.		26/8/10	C.Y.L.	C.Y.L.	A.N.	R.W.A.	SIGNAL DESIGN		DESIGNED C. Liang		DRAWN C. Liang	REVIEWED R.L.F.	VERIFIED P.S.	APPROVED D.D.	DATE 23/06/2009	SCALE N. T. S.	DRG No M02-673	SHEET 2 OF 3	REV No 6

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AS 1100
THIRD ANGLE PROJECTION

CAD DO NOT AMEND MANUALLY