



NOTE:  
MATERIAL: GRADE 304 STAINLESS STEEL  
ALL OTHER SURFACES  $\sqrt{1.6}$

GENERAL TOLERANCES	
LINEAR	< 1000 ± 0.5mm
> 1000	± 1mm
RADIAL	< 500 ± 0.25mm
> 500	± 0.5mm
ANGULAR	± 30'

**RailCorp**  
SIGNALS  
Chief Engineer's Division

TITLE **DIA 24 SHAFT 230 LONG (M10-734-2 SET4 ITEM8) MANUFACTURING DETAILS**

VERSION	DESCRIPTION	DATE	DRAWN	REVIEWED	VERIFIED	APPROVED

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© ALL DIMENSIONS IN MILLIMETRES  
AS 1100  
SYMBOLS FOR DIMENSIONS

**CAD DO NOT AMEND MANUALLY**

DESIGNED BY <b>C. Liang</b>	DRAWN BY <b>C. Liang</b>	CHECKED BY <i>REL</i>	APPROVED BY <i>[Signature]</i>
DATE <b>10/01/2012</b>	SCALE <b>N. T. S.</b>	ITEM NO. <b>M02-691</b>	REV. <b>0</b>
			<b>A3</b>